

Cellular Materials Shaping The Future

Xcellite 2991 Typical Data Sheet

Engineered Foam Description
Polymer
Standard Color

Super soft, semi-closed cellular rubber PVC/NBR (Polyvinyl Chloride/Acrylonitrile Butadiene) Black (Please call for optional colors)

ASTM D1056 Classification

1B0 (optional suffixes can be added)

Physical Property	Target	Units	Test Method
Density -	64 - 128	kg/m ³	ASTM D1056
	4 - 8	lbs/ft ³	
Compression Deflection,25%	15 max.	kPa	ASTM D1056-07
	2.2 max.	psi	
Compression Set, 50% RT	10	%	ASTM D1056
Tensile -	250	kPa	ASTM D1056
	35	psi	
Elongation	125	%	ASTM D1056
Water Absorption*	10 max.	%	ASTM D1056
* tested per 42.1 added skin clause			
Flammability, burn rate	100 max.	mm/min.	FMVSS 302
	4 max.	in./min.	
Temperature Use: Hot ¹	104 / 220	°C / °F	
: Cold	-30 / -22	°C / °F	ASTM D1056
Gauge ^{2, 3} skin two sides	3 and above	mm	ASTM D1056
	0.118 and above	in.	

NOTE:

- 1 For intermittent exposure only
- 2 Please contact customer service 574.284.1000 for additional sizes including widths, skin one side and no skin surfaces.
- 3 RMA Class 3 surfaces

MS-AY522 -Chrysler Engineering Approved Source SAE J18 2B0 Z1=5kPa max WSB-M3G102B2 For details or information on additional standards please contact customer service.

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